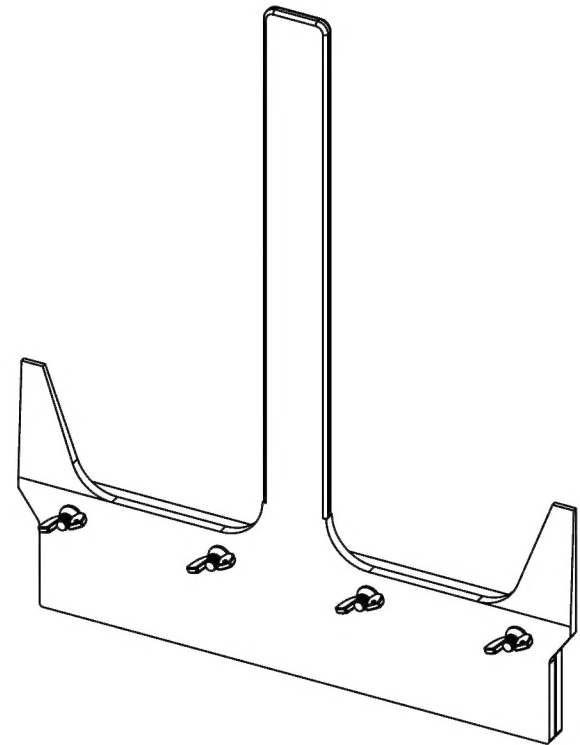
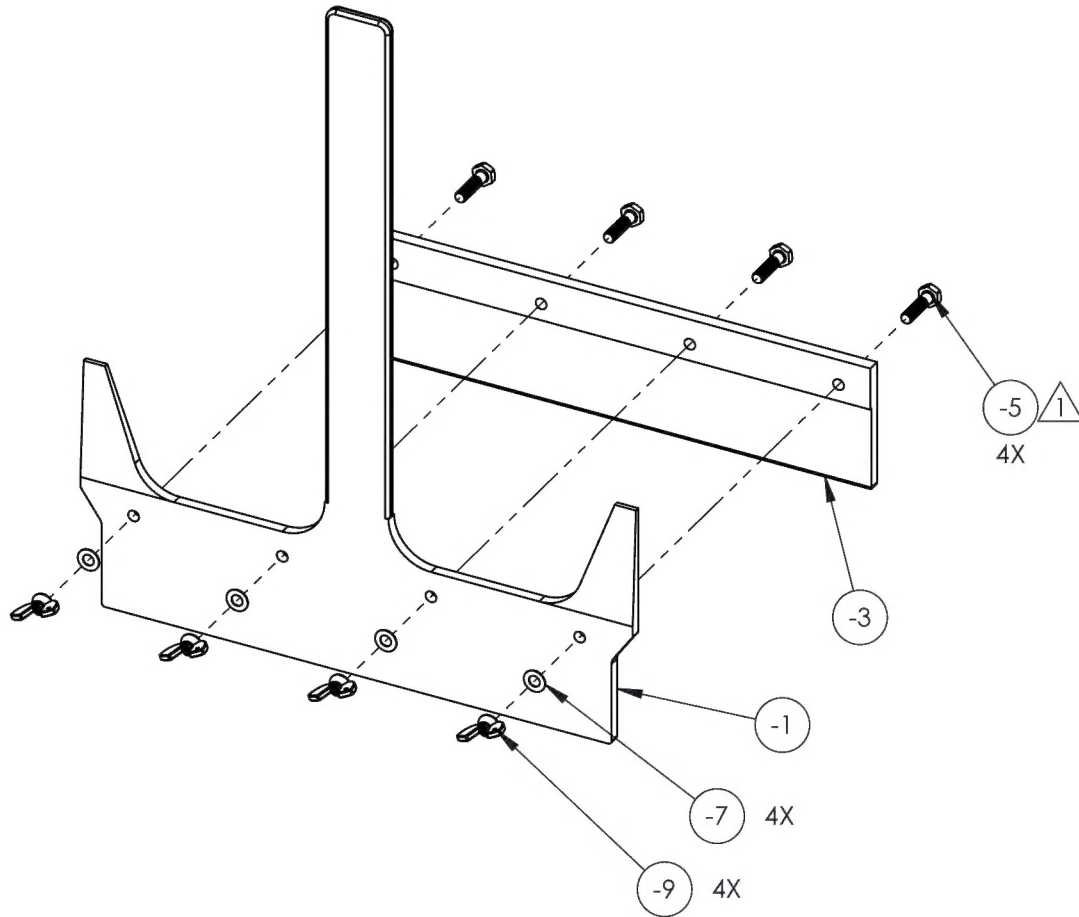

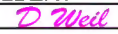


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| REVISIONS | | | | |
|-----------|--|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| A | CORRECTED T/N WAS RBT103349-101 IS RB T103349-101. | 7/29/2013 | RJC | RW |

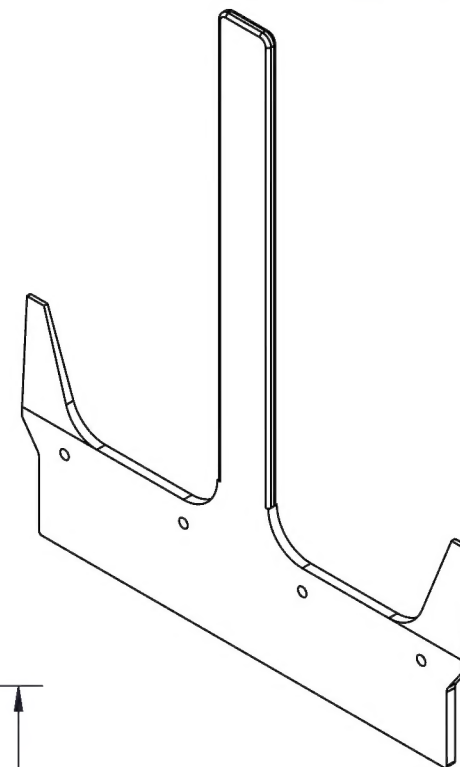



NOTE:  BOND 4 BOLTS TO BACKER USING AN APPROPRIATE ADHESIVE.

| | |
|---|----------------|
|  RED BARN MACHINE | |
| TAB BENDER | |
| RB T103349-101 | |
| REV A | |
| DRAWN BY: GILBERT | |
| APPROVED  | |
| HEAT TREAT | |
| FINISH | |
| SPEC | |
| USED ON MODEL | |
| BELL 214ST | |
| SCALE 1:4 | DATE 6/29/2012 |
| SHEET 1 OF 3 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------|----------|-----------------------------------|-----|
| | | | -1 | 1 | BASE | 6061 | 1/4 X 13-1/8 X 16-1/8 | 2 |
| | | | -3 | 1 | BACKER | 6061 | 3/8 X 3-1/8 X 12-1/8 | 3 |
| | | B/O | -5 | 4 | BOLT | STEEL | 1/4-28 X .925 NAS 6604-8 | 1 |
| | | B/O | -7 | 4 | WASHER | STEEL | 1/4 AN960-416L | 1 |
| | | B/O | -9 | 4 | WING NUT | STEEL | 1/4-28 AN350-4 | 1 |

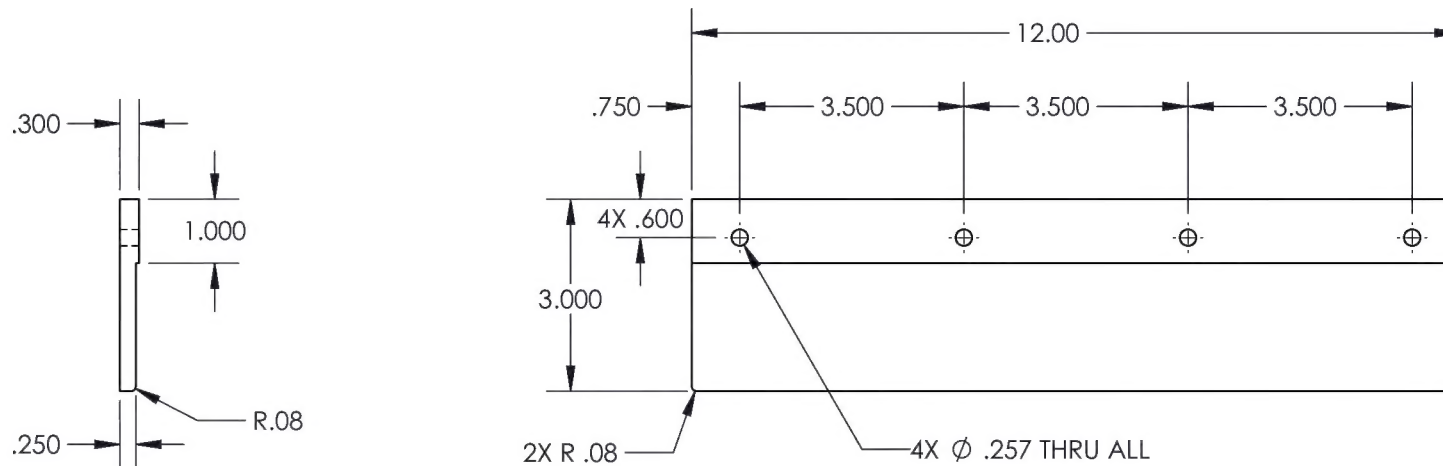
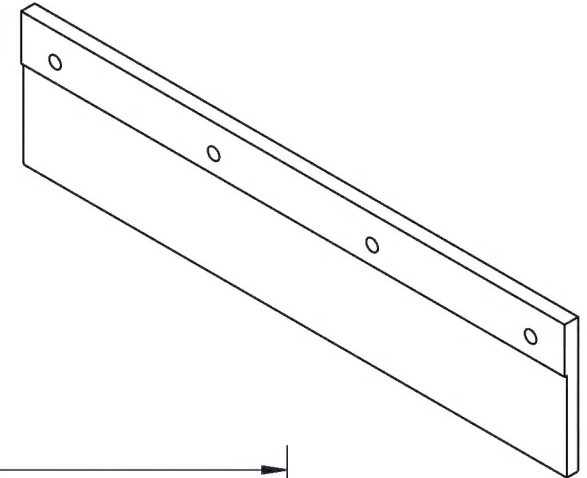
| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |




| | | | |
|--|----------------|--|--|
|  | | <h1>RED BARN MACHINE</h1> | |
| TITLE | | <h2>TAB BENDER</h2> | |
| DWG NO. | | RB T103349-101-1 | |
| MAT'L 6061 | | DRAWN BY: GILBERT | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | APPROVED <i>D Weil</i> | |
| .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1 | | HEAT TREAT FINISH POWDER COAT YELLOW | |
| 1. BREAK ALL SHARP EDGES .015 x .45" OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | SPEC FED #13538 USED ON MODEL BELL 214ST | |
| SCALE 1:4 | DATE 6/29/2012 | SHEET 2 OF 3 | |

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| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



(-3)
BACKER

| | |
|---|----------------|
|  RED BARN MACHINE | |
| TAB BENDER | |
| DWG NO. RB T103349-101-3 | |
| MAT'L 6061 | |
| DRAWN BY: GILBERT | |
| APPROVED <i>D Weil</i> | |
| HEAT TREAT | |
| FINISH POWDER COAT YELLOW | |
| SPEC FED #13538 | |
| USED ON MODEL | |
| BELL 214ST | |
| SCALE 1:3 | DATE 6/29/2012 |
| SHEET 3 OF 3 | |

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 .XXX ± .005 FRACTIONS ± 1/32
 .XX ± .01 ANGLES ± 5°
 .X ± .1
 1. BREAK ALL SHARP EDGES .015 x 45°
 OR .015R
 2. DIMENSIONAL LIMITS APPLY AFTER
 PLATING